

Product description

Arturo EP6200 Scratch Coat is a light coloured, solvent-free, 2-component, epoxy-based scratch coat.

Area of application

It is suitable as a primer / scratch coat / levelling compound on cement bound subfloors.

Arturo EP6200 Scratch Coat is especially suitable as: primer / scratch coat / levelling compound under Arturo coatings and self-smoothing floors.

Optical appearance

Glossy

Product features

- Good intermediate adhesion
- Effective levelling
- Self-smoothing
- Excellent sealing / pore-filling properties
- Solvent-free

Test certificates

- Fire resistance:
ÖTI no. 57471



Emissionsgeprüftes Bauprodukt
nach DfBt-Grundsätzen



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Product data

Colour	Grey
Packaging	<u>10 kg set</u> A = 8.50 kg B = 1.50 kg <u>25 kg set</u> A = 21.25 kg B = 3.75 kg
Shelf-life/storage	Ca. 6 months if stored under frost-free conditions in the original packaging
Frost resistance of the final product	Yes (but avoid large temperature differences over short periods)

Technical data

Density of the mixed product	Ca. 1.60 kg/dm ³
Mixing ratio	85.0 parts by weight comp. A 15.0 parts by weight comp. B
Solids content	100%
Consumption	Ca. 1.6 kg/m ² /mm, depending on the subfloor
Pot life	Ca. 20 minutes*
Hardening/curing	<u>Dust-dry</u> After ca. 6 hours* <u>Foot traffic</u> After ca. 16 hours* <u>Further layers/treatments</u> In ca. 16 to max 24 hours*
Viscosity	Ca. 2220 – 2550 mPa·s (23°C)

*at 20°C, 65% relative humidity

Subfloor

The subfloor must be firm, able to bear sufficient loads and have adequate grip. It must be free of grease, oil and non-adherent components. It must also be free of any layers or contaminants that could reduce the adhesion. (Compressive strength at least 25 MPa (N/mm²), average tensile strength >1.5 MPa (N/mm²), smallest single value > 1.0 MPa (N/mm²)).

Prior to work, the subfloor must be adequately dry:

- Cement screed subfloors: ≤ 4 CM%
- Anhydrite: ≤ 0.3 CM%
- Magnesite: < 4 CM%
- Concrete class > B35: ≤ 3 CM%
- Concrete class < B35: ≤ 4 CM%

For Sweden and the UK, below 75% r.h.

For advice in primer selection for all other substrates, ask your Technical Commercial Advisor.

Subfloor preparation

Remove non-adherent layers and contaminants by suitable mechanical means (e.g. shot blasting, milling or sanding). Then remove all dust using an industrial vacuum cleaner. Larger repairs and the filling of gaps, holes and other unevenness must be carried out with Arturo EP1500 repair mortar.

System structure

Primer:

Prime the surface with Arturo EP6900.

Scratch Coat:

Arturo EP6200 Scratch Coat

Processing conditions

Minimum temperature of the subfloor: + 10°C and + 3°C above the dew point.

Room/processing temperature:

- Min: + 15°C
- Max: + 30°C
- Optimum: + 20°C

(In general, higher temperatures shorten the pot life, whilst lower temperatures prolong the curing).

Maximum relative humidity: 80%

Important:

The two components must be acclimatized in the working area prior to use for at least 24 hours.

Processing instructions for Arturo EP6200

Stir component A thoroughly. Add component B and mix for at least 3 minutes with an electrical mixer (speed ca. 300 – 400 rpm). Then transfer the mixture to a clean bucket and mix again for 1 minute. Pour the mixture onto the subfloor and distribute using a smoothing

trowel or double blade trowel or hard rubber trowel in a cross-wise scraping motion.

Important:

The product is self-smoothing and for higher layer thicknesses can be filled with oven-dried quartz sand.

Safety information:

The safety information on the label of this product must be heeded.

Cleaning tools

Clean tools and equipment immediately after use. Fully hardened material can only be removed by mechanical means.

Data sources

All technical data, measurements, etc. given on this data sheet are based on laboratory tests. Due to practical circumstances beyond our control, actual data may deviate from the indicated values.

Disclaimer

The information on this product sheet concerning the processing and application of this product is based on our experience with the product under standard conditions and with correct product storage and use. In practice, differences between equipment, subfloor and working conditions mean that no guarantee for a specific work result nor any liability, arising out of any legal relationship whatsoever, can be inferred either from the information on this data sheet or from any verbal advice given, unless caused by intent or gross negligence on our part. In this case the user must demonstrate that he has promptly forwarded to us in writing all necessary information for proper and effective evaluation of the circumstances.

Users must test the products to check whether they are suitable for the intended application. We reserve the right to amend the information on technical data sheets. The intellectual property rights of third parties must be heeded. The most recent technical data sheet always applies. This can be requested from us or downloaded from www.arturoflooring.com.

Our general terms and conditions of sale and delivery also apply.

Health and safety at work

GISCODE RE 1 – solvent-free. Not flammable.

Comp. A: Contains epoxy resin / Xi: "irritant".

Comp. B: Contains amine hardener / C: "corrosive".

Both components: Risk of irritation and/or chemical burns to the eyes, respiratory organs and skin. Can cause hypersensitivity if contacted with the skin. If contacted with the skin, immediately wash the skin with a lot of water and soap. If contacted with the eyes, immediately flush the eyes with water and consult a doctor. Wear suitable protective gloves and safety glasses. "Harmful to the environment" in the liquid state, hence prevent discharge into drains, surface waters or onto soil. Heed, amongst other things, the following: The German Ordinance on Hazardous Substances and Technical Regulation 610 / risk statements / safety recommendations on the container label, safety data sheet, product group information and model instructions of the Association of the Construction Industry (BG Bau) for GISCODE RE 1, guidelines of BG Bau "Epoxy resins in the construction industry". Neutral odour and ecologically and physiologically harmless once completely dry.

Disposal

Do not discharge into drains, surface waters or onto soil. Empty, scraped out and leak-free metal containers can be recycled [Interseroh]. Containers containing non-cured residues of product as well as all other non-cured product residues must be disposed of as hazardous waste. Containers containing cured residues of product can be disposed of as building site waste. For this reason, gather together product residues, mix the components, leave to harden and then dispose of as building site waste.